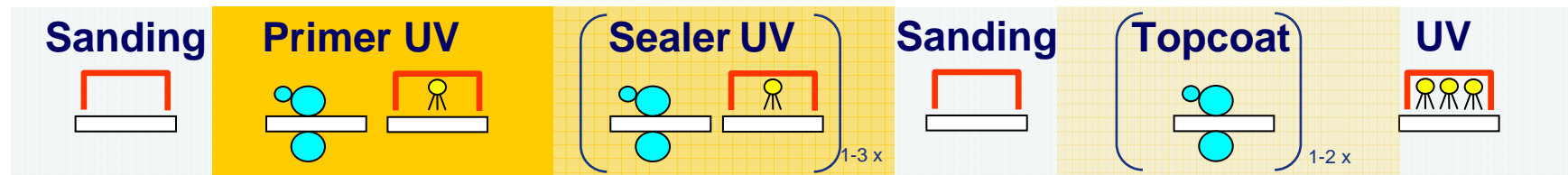
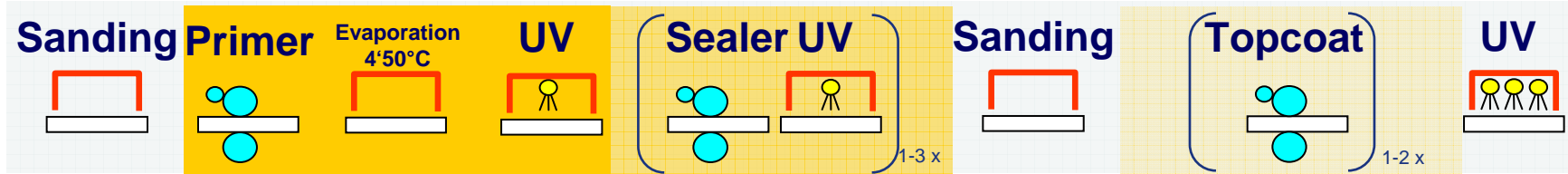


# Application procedure for parquetry No.23



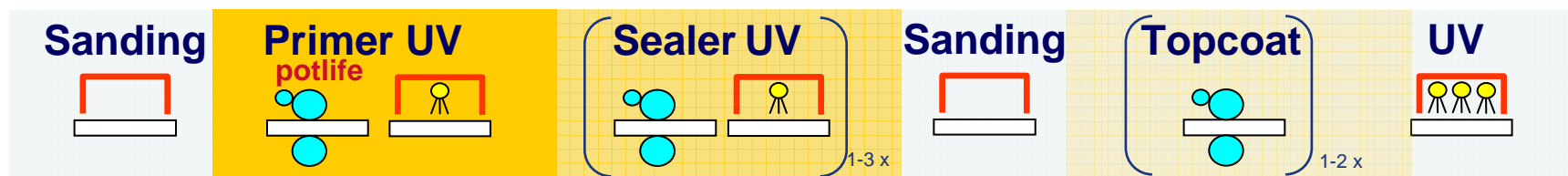
Formulation	Primer	Sealer	Topcoat
	FWO 3167-2	FWO 3104-6	FWO 4041
Desmolux LS 2110	74.6		
Desmolux LS 2258		79.0	
Desmolux XP 2614			32.6
Desmolux LS 2299			17.1
DPGDA	22.4		39.5
TPGDA		18.0	
Irgacure 500 (1)			2.6
Irgacure 2022 (1)	3.0	3.0	
Acematt OK 412 (2)			7.4
Acematt TS 100 (2)			0.8
total	100.0	100.0	100.0
Viscosity at 23 °C in Pas	2,000	2,000	500
apply amount in g/m <sup>2</sup>	ca. 20	ca. 20 each step	ca. 8 - 15
Supplier:	1. www.cibasc.com 2. www.degussa.de		

# Application procedure for parquetry No.24



Formulation	Primer	Sealer	Topcoat
	FWO 4039	FWO 3104-6	FWO 4041
Desmolux XP 2587	63.7		
Desmolux LS 2258		79.0	
Desmolux XP 2614			32.6
Desmolux LS 2299			17.1
Water	34.4		
DPGDA			39.5
TPGDA		18.0	
Esacure KIP 100 F (1)	1.9		
Irgacure 500 (2)			2.6
Irgacure 2022 (2)		3.0	
Acematt OK 412 (3)			7.4
Acematt TS 100 (3)			0.8
total	100.0	100.0	100.0
Viscosity at 23 °C in Pas	200	2,000	500
apply amount in g/m <sup>2</sup>	ca. 10	each step ca. 20	ca. 8 - 15
Supplier:	1. <a href="http://www.lambertichem.com">www.lambertichem.com</a> 2. <a href="http://www.cibasc.com">www.cibasc.com</a> 3. <a href="http://www.degussa.de">www.degussa.de</a>		

# Application procedure for parquetry No.25



Formulation	Primer	Sealer	Topcoat
	FWO 3572	FWO 3104-6	FWO 4041
Desmolux LS 2396	68.25		
Desmolux LS 2265	29.25		
Desmolux LS 2258		79.0	
Desmolux XP 2614			32.6
Desmolux LS 2299			17.1
DPGDA			39.5
TPGDA		18.0	
Irgacure 184 (1)	2.50		
Irgacure 500 (1)			2.6
Irgacure 2022 (1)		3.0	
Acematt OK 412 (2)			7.4
Acematt TS 100 (2)			0.8
total	100.0	100.0	100.0
Viscosity at 23 °C in Pas	7,000	2,000	500
apply amount in g/m <sup>2</sup>	ca. 20	each step ca. 20	ca. 8 - 15
Supplier:	1. www.cibasc.com 2. www.degussa.de		